

**DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.**

# **SOUTH PRODUCTION NOTES**

**June 28, 2014**

**Midnight Shift**

**BASF EMPLOYEES**

**56 Last Recordable**

**361 Last Lost Time**

## **#1 MED / AI 5655:**

**Continue running.**

**Midnight shift:**

**Day shift: Still having issues with the program. Check with Kirk.**

**Afternoon shift: Continued.**

## **#1 RC / AI 5655:**

**Continue running.** Calciner is at temperature. Granulator needs to be on.

**Midnight shift:**

**Day shift:**

**Afternoon Shift: Building feed.**

**Exhaust to Trimer**

## **#2 MED line/ Cu-0860:**

**Restarted line (Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).**

**Continue running.**

**Midnight shift:**

**Day Shift:**

**Afternoon Shift: Pulled the auger-cleaned out behind it-re-shimmed /adjusted wiper and started running again.**

## **#2 RC/ Cu-0860:**

**Continue running.**

**Midnight Shift:**

**Day shift:**

**Afternoon shift: Continued.**

**Exhaust to F1**

## **TANK 7 / AMT for D-1799 NAQ:**

**Continue to monitor the tank.**

**Midnight shift:**

**Day shift:**

**Afternoon Shift: Made last tank with 4 bags and AMT tote was pumped in from 3<sup>rd</sup> floor-tank has been adjusted.**

### **Old Pfaudler D-1799 NAQ:**

**Making batches. Ensure that the appropriate amount of time has passed before feeding the #3 dryer.**

**Midnight Shift:**

**Day Shift:**

**Afternoon Shift: Made AMT tank and ready to make a batch in Pfaudler.**

### **#3 Dryer / D-1799 NAQ:**

**#3 dryer is lit and ready to go.**

**Midnight Shift:**

**Day shift:**

**Afternoon Shift: Continued.**

### **#3 RC / D-1799 NAQ:**

**Calciner temperature is coming down in order to redo the syntron fire blanket. Will need to perform the calciner walk through check sheet before starting the feed.**

**Midnight shift:**

**Day shift:**

**Afternoon Shift: Continued.**

**Exhaust to CTO**

### **#4 RC / Cu-0226:**

**Continue running into drums.**

**Midnight Shift:**

**Day shift:**

**Afternoon Shift: Continued.**

**Exhaust to Trimer**

### **#5 RC / Cu-3818:**

**Continue On.** We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

**Midnight Shift:**

**Day shift:**

**Afternoon shift: Continued.**

**Exhaust to 5A DC**

### **#6 RC / Clean for Spheres:**

**Will need to put screener back together and get the line set up before starting.**

**When starting back up, do not use burner #9 per Elliott.**

**Midnight shift:**

**Day Shift:**

**Afternoon shift: No activity.**

**Exhaust to Sly Scrubber**

### **PK Blender / Hold for Pill Mix:**

**PK and building 9 cleaned. HOLD**

**Midnight Shift:**

**Day shift: No activity.**

**Afternoon shift:**

### **New Pfaudler / Clean for Cr-5655:**

**Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed.**

**During nozzle and screen change (completed), operator noticed corrosion**

**falling out of pfaudler (came from around the vacuum arm flange). Production**

**team and maintenance notified via email with pics...need to inspect further and**

**receive guidance on what to do next. Liquid weigh tank was also cleaned.**

**Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.**

**Midnight shift:**

**Day shift: No activity. MOD is in the department.**

**Afternoon Shift: No change.**

### **Abbe Blender:**

**HOLD. Waiting on next run.**

**Midnight shift: Hold.**

**Day shift: HOLD**

**Afternoon Shift: Hold**

### **National Dryer / Clean for 5655:**

**Schirmer finished bead blasting. Final operator cleaning and setup required.**

**Midnight Shift:**

**Day shift:**

**Afternoon Shift: No change.**



### **Tower 3 / Cu-0860:**

**Loaded and running Cu-0860 Lot 152.**

**Midnight Shift:** Continued to run. Should be ready to unload late day shift.

**Day shift:** Tower has been unloaded and loaded

**Afternoon shift:** Unloaded and reloaded at end of day shift.

### **Tower 6 / Cu-0860:**

**Loaded and Running.**

**Midnight Shift:**

**Day shift:**

**Afternoon shift:** Unloaded and reloaded on 2<sup>nd</sup> shift.

### **North Screener / DPT 101:**

**Awaiting material from Tower 3.** We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

**Midnight shift:**

**Day shift:**

**Afternoon Shift:** Screening the last tote / will need to wash and switch screener over to Cu-0860 when finished. We have 7 totes of Cu-0860 to screen.

### **South Screener / Cu-1230:**

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

**Midnight shift:**

**Day shift:**

**Afternoon Shift:** Continue-we have 6 totes to screen.

### **#2662 (east) Pill Machine / Zr-0403 1/8: Hold**

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

**Midnight shift:** No activity

**Day Shift:** No activity

**Afternoon shift:**

### **#2664 (west) Pill Machine / Zr-0403 1/8: Hold**

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

**Midnight shift:** No activity

**Day Shift:** No activity

**Afternoon shift: No activity**

**TK #2 / V 2010:**

**Do NOT load any more saggars at this time/Ran a sample car that was loaded on day shift Wednesday.**

**Midnight shift:**

**Day Shift:**

**Afternoon shift: Adjusted lower burners 5 degrees higher. Only unloading.**

**Miscellaneous:**

**Vertical dust collector – Ameriwave will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday).**

**Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.**

**Work Orders:**

**\*Submitted for assistance pumping out bldg. 31 elevator pit**

**\*Submitted for corrective action on tower 3 vibrator (poor operation)**